

Innovative silicone adhesives for your medical device







Adhesives

Pressure sensitive adhesives (PSAs) and soft skin adhesives (SSAs) can be used for wearable monitoring devices, wound care products, medical device attachments, external prosthetic devices and specialty cosmetic applications.

Innovation meets expertise

You want to explore new directions and create the next generation of medical device technology. You have a powerful ally with DuPont™ Liveo™. When we are part of your team, you're backed by our expertise and our culture of discovery and innovation, nurtured by six decades of proven performance. You'll find a depth of knowledge not just in silicone chemistry, but in the medical device industry and process technology.

PSA	Benefits	Product Description	Typical Applications	Processing Methods		
Liveo™ MG Series Pressure Sensitive Adhesives for Medical Devices	 Biocompatibility (non-irritating and non-sensitizing) 	0		Formulate and package as a spray adhesive		
	 High adhesion and conformity to skin Adhesion for extended wear time High gas and moisture permeability Available in a range of tack 	One-part, polycondensed polydimethylsiloxane/silicate resin adhesives Volatile solvent-based silicone adhesives	 Non-sensitizing adherence of medical devices/ appliances (colostomy, ileostomy, surgical dressings/pads, external prosthetic devices and patient monitoring) 	Uses conventional tape coating equipment Transfer coating Brushing process		
	options, solvent types and solid contents to help meet application needs and processing constraints	One-part, polycondensed polydimethylsiloxane/ silicate resin adhesive Hot melt silicone adhesive		Can be applied using conventional hot melt coating equipment		
SSA						
Liveo™ MG Series Soft Skin Adhesives	Biocompatibility (non-irritating and non-sensitizing) Tackiness Gentle removal from skin Repositionability to skin Available in a range of softness and adhesion options to help meet application needs	Two-part (1:1 by weight), platinum-catalyzed, soft fillerless elastomeric adhesive Two-part, solvent-less, low viscosity silicone adhesive Transparent	Non-sensitizing, gentle adhesion to skin (wound care and scar therapies)	Knife over roll coating process is recommended		

[•] Specification writers: These values are not intended for use in preparing specifications. Please contact a DuPont representative prior to writing specifications on these products.

 $[\]bullet \ \, \text{Adhesion promoters are available. Please contact your DuPont representative for details.}$



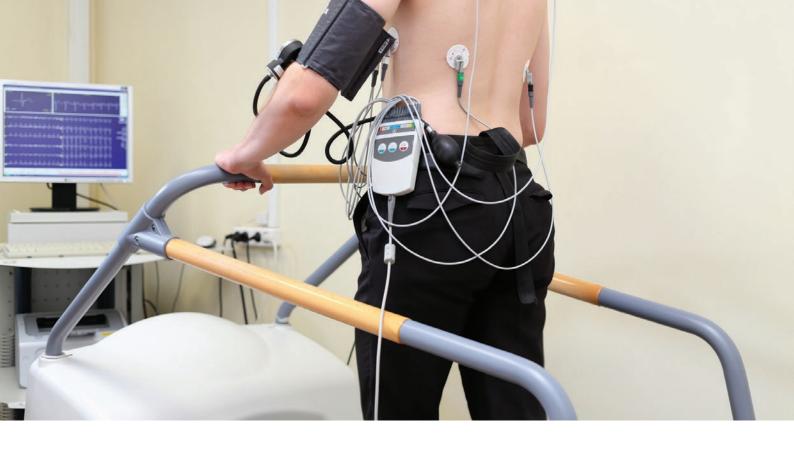
Biocompatibility Testing

Products	Cytotoxicity	Skin Irritation	Skin Sensitization	FDA Drug Master File	Solvent Type	Solid Content (%)	Viscosity at 25°C (cP)	Melt Viscosity at 185°C (cP)	Nominal Tack Value	Peel Adhesion (g/cm)	Shear (kg)
Liveo™ MG-2401 Silicone Adhesive¹		•	•		Hexa- methyldi- siloxane	32	90	Not Applicable	Medium	700	21
Liveo™ MG-2402 Silicone Adhesive¹	•	•	•		Ethyl Acetate	64	2500	Not Applicable	Medium	700	21
Liveo™ MG-2502 Silicone Adhesive¹		•	•		Ethyl Acetate	59	2000	Not Applicable	High	670	16
Liveo™ MG-2410 Silicone Adhesive¹		•			Not Applicable	100	Not Applicable	30300	Very High	590	9
					Viscosity Part A (mPa-s)	Viscosity Part B (mPa·s)	Penetration After Cure (mm/10)	Adhesion (N/2.5cm)	Release (N/2.5cm)		
Liveo™ 7-9700 Soft Skin Adhesive		•	•		500	320	90	0.6	0.11		
Liveo™ MG 7-9800 Soft Skin Adhesive	•	•	•	•	500	320	90	0.6	0.11		
Liveo™ MG 7-9850 Soft Skin Adhesive	A	A	A	•	2900	2900	135	1.1	0.03		
Liveo™ MG 7-9900 Soft Skin Adhesive	A	A	A	•	5100	5100	140	1.9	0.05		
Liveo™ MG 7-9960* Soft Skin Adhesive		•	•		5000	5000	145	2.8	0.06		

 $^{^{\}mbox{\tiny 1}}$ Based on test results on adhesive solids

A Based on biocompatibility test data from analogous materials

* Liveo™ MG 7-9960 SSA has been designed to meet the Substance of Very High Concern (SVHC) threshold for Concerned Cyclosiloxanes (below 0.1%) proposed by REACH regulation (EC) No 1907/2006.





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